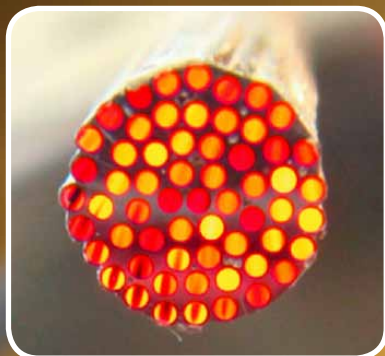


Laser Fiber Cables & Bundles



art photonics



FlexiRay[®]

Special laser fiber structures

Cool high power connectors
HP-SMA and D80

Flexible and robust for high
power & bright laser beams

FlexiRay[®] Laser cables from *FlexiRay[®]* product line are the best for laser power delivery with high brightness and beam quality, while High Power connectors of special design stay cool even when mode-stripping effect is provided. Robust design of *FlexiRay[®]* laser cables secures the long term industrial & medical applications. Bundles of unique metal coated fibers combines power from many lasers - to reach output in multi kW range in any shape.

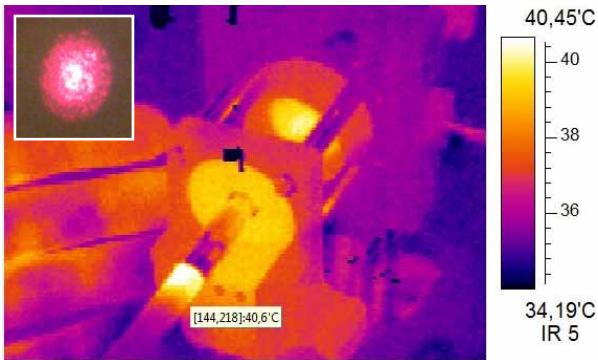
Applications:

- Laser Welding of Metals & Plastics
- Laser Cutting & Drilling
- Laser Surface Treatment
- Medical Laser Power Delivery
- Laser Target & Rangefinder
- Laser Spectroscopy

broad spectra fiber solutions

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Comparison of FlexiRay® cables with a common laser cable



IR-image of FlexiRay® Fiber Cable with special silica fiber structure & HP connector design - without mode stripper & radiator

- Fiber core - 200µm; NA=0.22
- Connector – HP-SMA (High Power SMA)
- High transmission of fiber cable with 1.5m length provides 53W output of Diode Laser at $\lambda = 1.47\mu\text{m}$
- Temperature of connectors measured with thermopile after 15min of power transmission:
for input end – 43°C, for output end – 36.6°C
- Insert: visualized profile of output beam for 53W



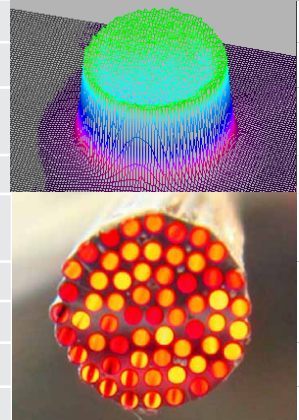
IR-image of common Fiber Cable assembled with mode stripper & radiator at the output end

- Fiber core - 200µm; NA=0.22
- Connector – HP-SMA with Mode stripper and radiator
- Mode stripper absorbs cladding modes, but cuts off transmission of 1.5m cable to 33W output for Diode Laser at 1.47µm – providing the same beam profile
- Temperature of connectors measured with thermopile after 3min for 33W of power output:
input end – 44°C, output end – 78°C
- Insert: visualized profile of output beam for 33W

STANDARD SPECIFICATIONS:

Spectral ranges, µm	0.18–1.2µm (UV-VIS) or 0.35–2.4µm (Vis-NIR)
Pure Silica Fiber core	100; 200; 400; 600; 800; 1000; 1200; 1500µm
Numerical Aperture	0.22 ± 0.02 (Full Acceptance Angle 25°) 0.12 ± 0.02 (Full Acceptance Angle 14°)
Protective fiber jacket	Nylon, Tefzel, Acrylate, Al, Cu
Cable protective tube	PVC coated Stainless Steel monocoil, bend protected Silicon coated Stainless Steel bend protection
Connector Type	HP-SMA (High Power SMA); D-80
Temperature Range	-40°C to +600°C (Cu coated)
Cable length, m	1.5 & 3 (optional: from 5cm to 50m)
MCS-Fibers in bundle	3, 7, 19, 37, 64,

*customized dimensions available on request



HP SMA



D 80



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